Work	Order	ID	112152
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112152

Page 1

Thursday, Janua	ary 30, 2014	2:53:31 PM	374		1.1/								J
Item ID: Revision ID:	D3550-1			Accept	*NC	2000	140	100)*	Setup	Start	*N	S1*
Item Name:	Strut										Stop	*N	S2*
Start Date:	1/30/2014	Start Qty: 1.00	*1*		Cus	st Item ID):						
Required Date	: 1/31/2014	Req'd Qty: 1.00	*1*		Cus	stomer:	CHCA	AR02					
Reference:	RMA RA11	1673	•										
Approvals:	Process Pla	in: _ W	Date: 14-1-30	Tooling:		Dat	te:			Run	Start	*N	R1*
	QC:	W. C	Date:	SPC (Y/N):		Dat	te:				Stop	*N	R2*
Sequence ID/ Work Center I	D_	Operation Description		Set Up/ Run Hour		ool ID	Tool#	Plan Code	Accept Qty	t Re		Reject Number	Insp. Stamp
Draw Nbr	Rev	vision Nbr											
D3550	Rev	у В											
100				0.00	DAS				1			-	· · · · · · · · · · · · · · · · · · ·
*1				0.00	27 9-89 ì				<u> </u>	-			
Quality Control		PART IS GO	A D3550-1 X 1 B106677 DOD OCK UNDER NEW BATC	0.00 CH NUMBER	19/1/30								
110		Identify as per dwg & St	ock Location: 57253	3 0.00									
110		,							1.	,	DAS 28	14-01	/- *
Packaging Packaging		Memo		0.00					<i> _X</i>		9-89	<u> </u>	
120		QC21- Final Inspection	- Work Order Release	0.00								0 68	/
120 QC Quality Control		Мето		0.00					ML	_ブ_	<u> </u>	20-20	
,									(W,	74.0)(- ろ)	

DQA:			Date:	ite:							TOMAC				
						WORK ORDER NON-CONFORMANCE / UPDATE									
QA Closed:			Date:							W	ork Order up	date only			
Work Orde	Mark Ordan					DISPOSITION		i	AGAINST	PROCESS					
Work Orac	•				_	Rework	1		Skid-tube Crosstube	Г]	Water Jet	Engineering		
Part N	lo.					Scrap			Machining Small Fab	-	Pro	d. Eng. Coor.	Quality		
	•					Use-as-is	1 1	Therr	moforming Finishing		Rec/Stor	e/Packaging	Other		
NCR N	lo.					Suspected Unapproved]		Large Fab Composite]	Supplier			
Root					Desci	ription of work order update	i	nitial	Action		Sign &				
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector		
Design															
Doc/Data	_						İ								
Equip/Tooling	_														
Handling/Pre															
Material															
Operator															
Offset/Setup		i					1								
Process															
Supplier															
Training Transport															
Unapproved															
опаррточеа			<u> </u>	<u> </u>			FA	ULT CA	TEGORY		. J				
Landi	ng (Gear				General		<u> </u>							
		Bending			Г	Bend		Folio/I	Program	Γ	Outside Dim	ensions	Pressure/Forced		
	Г	Centre No	ot Concer	ntric		BOM/Route	Г	Grain	•		Over/Under	tolerance	Set-up		
		Cracks				Broken/Damage/Defect		Hardwa	are		Part Incorre	cí	Temperature/Cure		
		Crimp/Kir	nk/Ripple	/Wave		Burrs		Inspect	tion Incomplete/Unqualified		Part Lost/M	issing	Weld		
		Cuffs				Contamination		Instruc	tions Incomplete/Unclear		Part Moved		Wrong Stock Pulled		
		Crushing				Countersink		Misali	gned/off center		Positioned V	Vrong	_		
		Heat Trea	at			Cut Too Short		Mislab	eled		Power Loss/	Surge	Other		
		Inspectio	n Strip in	Tube		Drawing		Misrea	nd			····			
		Marks/Ch	natter			Drill Holes		Off-set	:						
		Turning S				Finish		-1	Calibration			**			
	Wave/Twist in Tube			oe -	Fit/Function		Out of	Sequence							

Picklist Print

Thursday, January 30, 2014 2:53:31 PM

Work Order ID:

112152

Parent Item:

D3550-1

Parent Item Name:

Strut

Start Date: 1/30/2014

Required Date: 1/31/2014

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP A 07.02.05 New iwssue

EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3550-1		Manufactured	No	***		White	Each	9.0000		1			
Strut													

Location	Loc Oty	Loc Code
ST253	9	
101529	3	
106677	3	MJ=14-1-30
83114	3	

DQA:	Date:												DART		
						WORK ORDER NON-CONFORMANCE / UPDATE									
QA Closed:			Date:							Wo	ork Order up	date only			
Work Order:					DISPOSITION			AG	PROCESS						
WOIK Olde	-					Rework	i İ		Skid-tube Cros	sstube		Water Jet	Engineering		
Part N	l۵					Scrap			—	all Fab	Proc	d. Eng. Coor.	Quality		
· u···	••••				_	Use-as-is			· —	nishing		e/Packaging	Other		
NCR N	۱o. ₋					Suspected Unapproved			~ —	posite		Supplier			
Root					Desci	ription of work order update		nitial	Action	10000	Sign &				
Cause		Date	Step	Qty	Desc.	or non-conformance	l	ief Eng	İ		Date	Verification	QC Inspector		
Design			000	Δ.,											
Doc/Data			;				ļ								
Equip/Tooling							İ								
Handling/Pre															
Material															
Operator															
Offset/Setup															
Process											i i				
Supplier															
Training															
Transport															
Unapproved															
FAULT CATEGORY															
Landi		1			_	General	_	1	_	_	1		٦_ ,		
		Bending			<u> </u>	Bend	<u></u>	•	Program	-	Outside Dim	 	Pressure/Forced		
		Centre No	ot Concer	ntric	-	BOM/Route	\vdash	Grain		<u> </u>	Over/Under tolerance		Set-up		
	_	Cracks			<u> </u>	Broken/Damage/Defect	\vdash	Hardw		_	Part Incorred		Temperature/Cure		
		Crimp/Kii	nk/Ripple	/Wave		Burrs	-	1 '	tion Incomplete/Unqualific		Part Lost/Mi	ssing –	Weld		
	<u> </u>	Cuffs				Contamination	<u> </u>	-	tions Incomplete/Unclear	` <u> </u>	Part Moved	L	Wrong Stock Pulled		
	_	Crushing			\vdash	Countersink	\vdash	1	gned/off center		Positioned V		Other		
	\vdash	Heat Trea		Tuba	-	Cut Too Short	\vdash	Mislab		L	Power Loss/	ouige	Tottlei		
	\vdash	Inspectio		eauı	<u> </u>	Drawing Drill Holes	\vdash	Misrea Off-set							
	\vdash	Marks/Cl Turning S				Finish	\vdash	-	Calibration						
	\vdash	4 -	-		\vdash	Fit/Function	\vdash	-{	Sequence						
	Wave/Twist in Tube			<i>J</i> C		1 TO T WITCHOTT	<u>i</u>	Journ	Jequence						

RA111673 D3550-1 B101529/B106677

Received January 2, 2014 Inspected January 24, 2014 Customer HELICOPTERES HELICARRIER Customer contact: JON VAN SCHYNDEL Shipped from: WENDAKE, QUEBEC, CANADA

Instructions for RA 111673 D3550-1 B101529 & B106677

- Paint finish is acceptable
- Needs no touch ups
- Need new work order
- Return to stock under new batch#

Time Estimate = 2 HOURS

Departments Required: stores & packaging

Pictures Attached = N/A

<u>OTY INSPECTED</u> = x1 D3550-1 B106677

x1 D3550-1 B101529

THIS INSTRUCTION SHEET MUST BE ATTACHED TO THE RESTOCKING WORK ORDER AT ALL TIMES!!!!

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